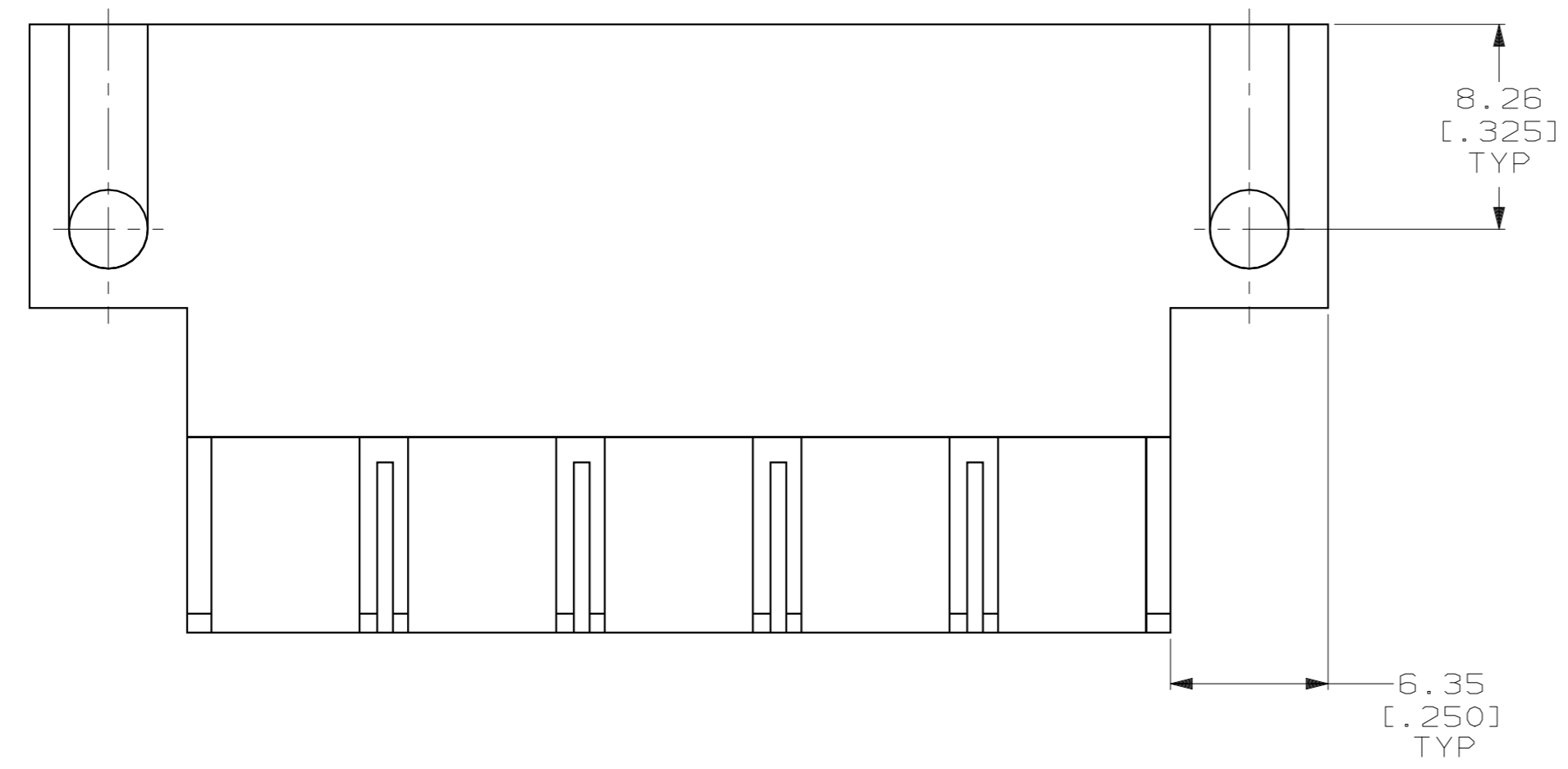
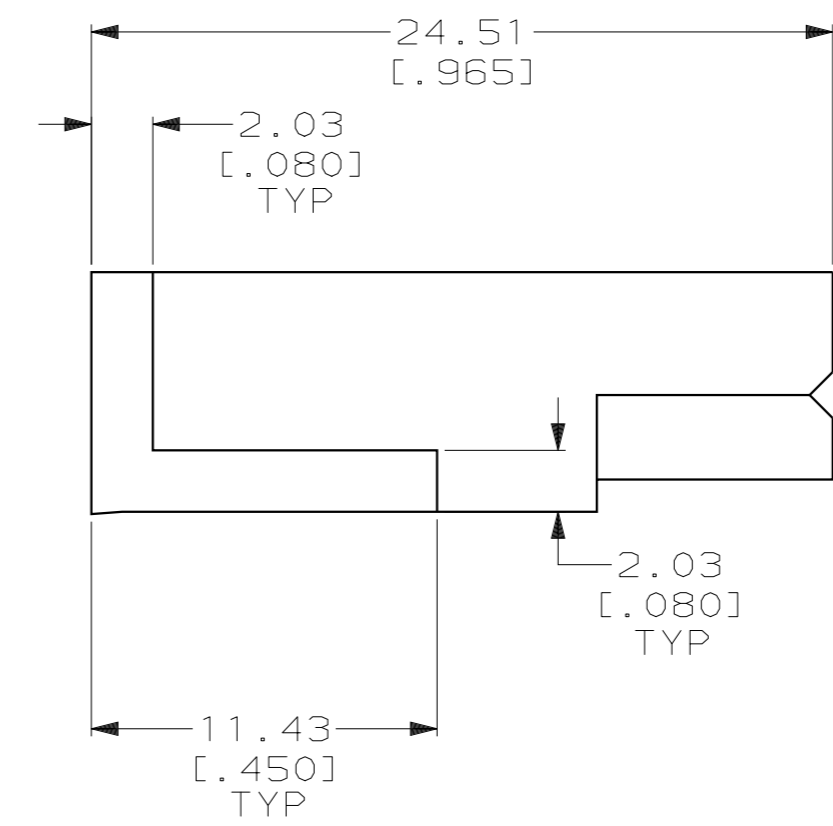
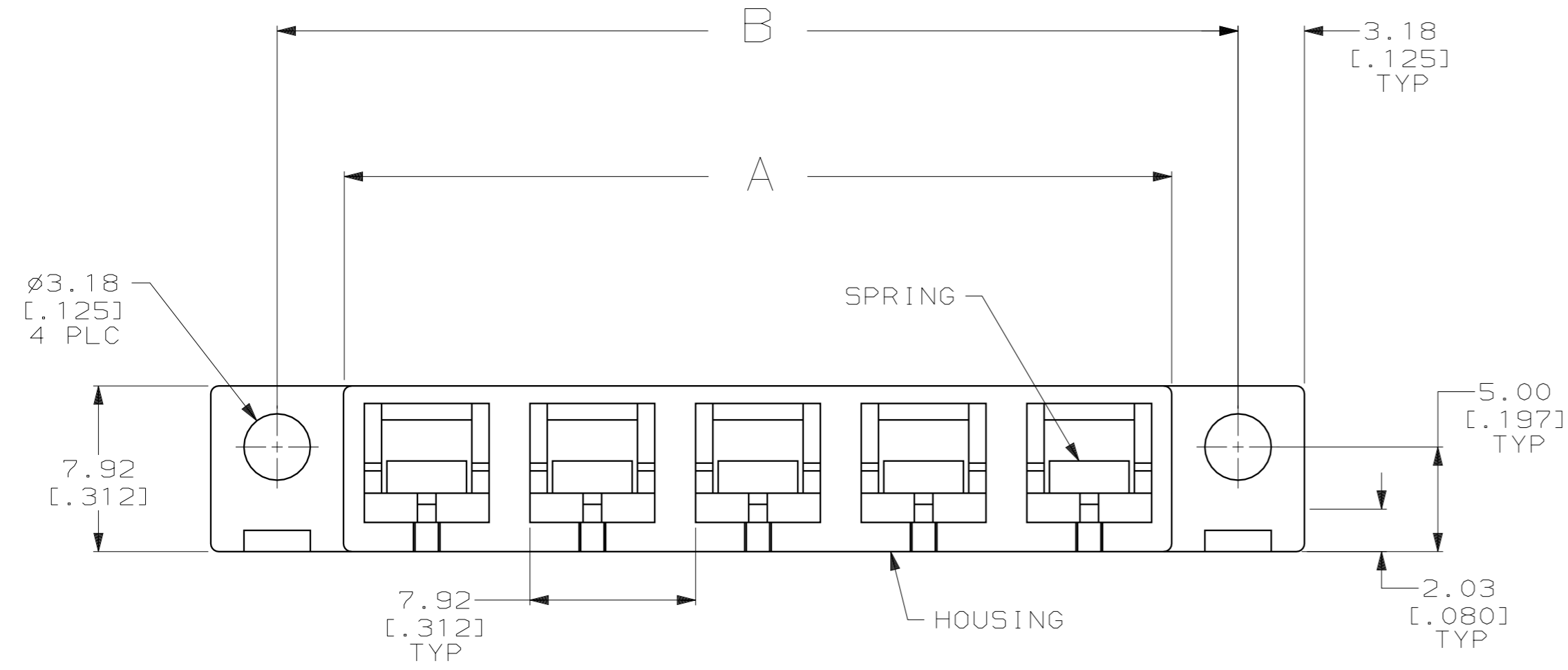


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| LOC | DIST | REVISIONS | | | |
|-----|------|-------------|---------------------------------|-----------|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| FT | 60 | E | REDRAWN & REV PER EC 0320-74-97 | 25 MAR 97 | - |



- HOUSING MATES WITH ITSELF 54489, 54483 OR GROUPS OF 53894.
 - ACCEPTS ANY SERIES 1 POWER LOCK CONTACTS.
- ③ HOUSING: NYLON, NATURAL.
 SPRING: STAINLESS STEEL.

| | | | |
|------------------|------------------|------------|-------------|
| 53.90 [2.122] | 47.55 [1.872] | 6 | 54489-6 |
| 45.97 [1.810] | 39.62 [1.560] | 5 | 54489-5 |
| 38.05 [1.498] | 31.70 [1.248] | 4 | 54489-4 |
| 30.12 [1.186] | 23.77 [.936] | 3 | 54489-3 |
| 22.20 [.874] | 15.85 [.624] | 2 | 54489-2 |
| B | A | NO OF POSN | PART NUMBER |

THIS DRAWING IS A CONTROLLED DOCUMENT.

| | | | | | |
|----------------------------|--|-------------------------------|---|----------------------------------|------------|
| DIMENSIONS: mm [INCHES] | TOLERANCES UNLESS OTHERWISE SPECIFIED: | DWN M. BINNER 10 APR 97 | CHK R. STONE 24 APR 97 | APVD M. MCALONIS 22 MAY 97 | NAME |
| 0 PLC ±- | 1 PLC ±- | PRODUCT SPEC | AMP Incorporated Harrisburg, PA 17105-3608 | | |
| 2 PLC ±0.25 [.010] | 3 PLC ±- | APPLICATION SPEC | HOUSING & SPRING ASSY, WITH MTG LUGS, SERIES 1, POWER LOCK | | |
| 4 PLC ±- | ANGLES ±- | 114-6032 | SIZE | CAGE CODE | DRAWING NO |
| MATERIAL | FINISH | WEIGHT | A2 | 00779 | C-54489 |
| CUSTOMER DRAWING | | | SCALE | SHEET | REV |
| | | | 4:1 | 1 OF 1 | E |

54489

A